

Work Order ID 98025

Monday, March 04, 2013 1:37:28 PM

98025*Ship today*

Page 1

Item ID: D3183-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearing Assembly

Stop ***NS2***

Start Date: 3/4/2013 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/4/2013 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: *MR*Date: *13-3-4*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr**Revision Nbr**

D3183

Rev C1

130

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

140

0.00

140

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

150

0.00

150Identify as per dwg & Stock Location: *ST235B*

Packaging

Memo

0.00

Packaging

*6**6**6x**SB 13/03/12**SB 13-3-4*

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Page 2

Item ID: D3183-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearing Assembly

Stop *NS2*

Start Date: 3/4/2013 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/4/2013 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 13-03-04

MF

13-3-4

Picklist Print

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Page 1

Work Order ID: 98025
 Parent Item: D3183-045
 Parent Item Name: Bearing Assembly

Start Date: 3/4/2013

Required Date: 3/4/2013

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-9 Cap		Manufactured	No				Each	28.0000		6		Sp 13/02/04	
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Location	Loc Qty	Loc Code
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FG	5	
89492	5	
ST235	23	
96380	23	

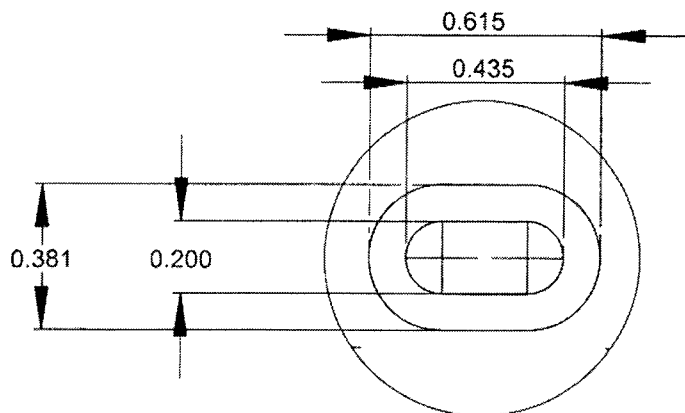
D3183-5 Bearing		Manufactured	No			110	Each	122.0000	1	6		Sp 13/03/04	
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Location	Loc Qty	Loc Code
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ST235B	122	
74851	1	
77831	1	
81506	19	
89617	1	
97350	100	



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1

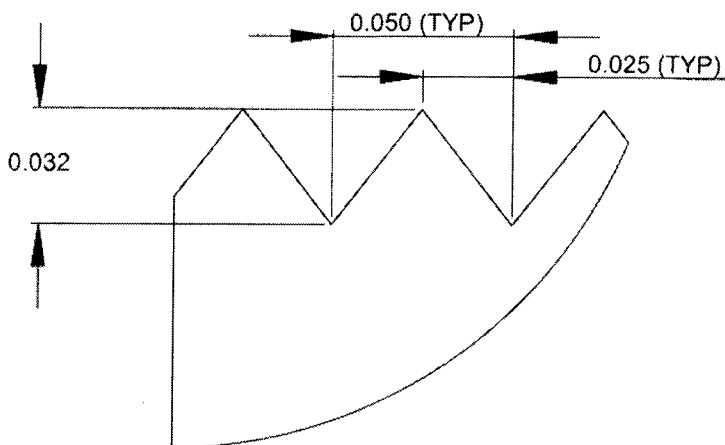


DETAIL A (2 : 1)

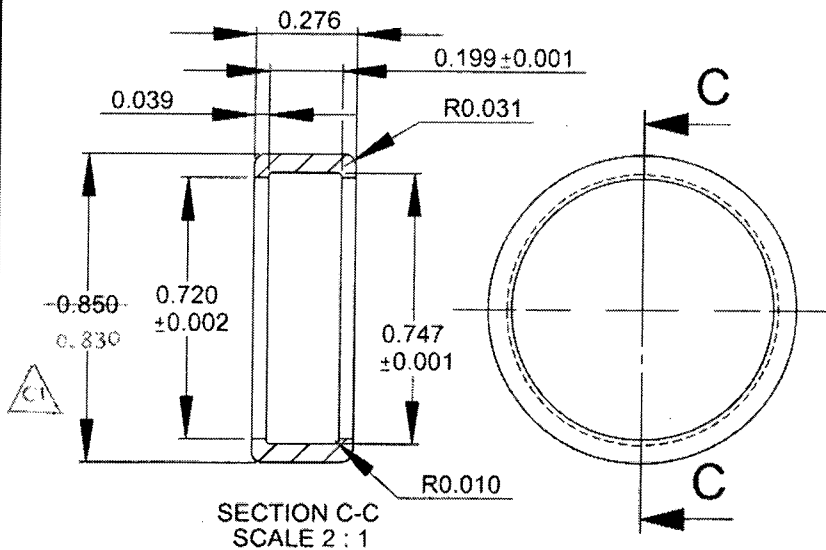
98025

RELEASED
04.03.01

DEO ATTACHED



DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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